DOUBLE BEND ELECTRODES

CMW double bend electrodes are cold formed from full hard straight electrodes, and have properties superior to those obtainable by casting or hot forging methods. Cooling tubes, unless otherwise specified are bent in place to provide coolant flow near the welding face as in the case of straight electrodes. These extra values assure you of longer electrode life, longer runs between dressings, and highest weld quality. CMW®3 material is standard for these electrodes. CMW®28, CMW®100, available on special order.

Water Tube Sizes:
4RW = .182 O.D.
5RW = .245 O.D.

DOUBLE BEND POINTED NOSE

Bent dimensions are for reference only

WATER TUBE SIZES:
4RW = .182 O.D.
5RW = .245 O.D.

DOUBLE BEND ELECTRODE CODING SYSTEM

EXAMPLE:
322-0840-44
1" TAPER LENGTH (T)
1" NOSE LENGTH (N)
2 1/2" OVERALL LENGTH (C)
1/2" OFFSET (D)
5RW TAPER
POINTERED NOSE
CMW®3 MATERIAL

BENT DIMENSIONS REFERENCE ONLY

- See Page 6 for Metric Conversion
- See Page 7 for Taper Dimensions