NOTES:
1. Material must be free from dirt, grease, paint etc. prior to welding, but may have light oil.
2. Two equal metal thicknesses of each gage.
3. Commercial coating weight is 1.25 oz. per square foot.
5. Water Cooling: 2 gallons per minute.

Projections should be larger in diameter for galvanized than for uncoated material.

NOTES:
1. Material must be free from dirt, grease, paint etc. prior to welding, but may have light oil.
2. Two equal metal thicknesses of each gage.
3. Commercial coating weight is 1.25 oz. per square foot.
5. Pressure-tight joints require stripping the zinc coating prior to welding.
6. Nominal electrode diameter ranges between 8 to 10 inches.